GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - ASTM A1020 Grade D

Standard Specification for Steel Tubes, Carbon and Carbon Manganese, Fusion Welded, for Boiler, Superheater, Heat Exchanger and Condenser Applications

Group - Ferrous Mild Steel Alloys

Sub Group - ASTM A1020 Grade D Steel Tubes, Carbon and Carbon Manganese, Fusion Welded, for Boiler, Superheater, Heat Exchanger and Condenser Applications

Application - Intended for Valve, Pump, General Engineering, Automotive and other Industries

Grade Belongs to the Industry - Tubing

Chemical Composition		
Carbon	C %	0.270 max.
Manganese	Mn %	1.000 - 1.500
Phosphorus	P %	0.030 max.
Sulphur	S %	0.015 max.
Silicon	Si %	0.100 min.
Iron	Fe %	Balance
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-
-	-	-

Heat Treatment
As-Raw or Stress Relieved

Mechanical Properties	
Tensile Strength in Mpa	485 min.
Yield Strength in Mpa	275 min.
Elongation in %	30 min.
Reduction of Area in %	-
Hardness in HB	-
Impact in Joule	-

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Cross Reference Table			
Material	**Standard**	**Country**	**Grade Belong to the Industry**
G15221	UNS	USA	Steel
SA-29 1522	ASME	USA	Steel and Bars
1522	AISI	USA	Steel
A 29 1522	ASTM	USA	Steel and Bars
A 304 1522 H	ASTM	USA	Steel
A 510 1522	ASTM	USA	Steel and Wire Rods
A 576 1522	ASTM	USA	Steel and Bars

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.